Celanese
The chemistry inside innovation™

CELSTRAN® PA66-GF50-02 AD3002 BLACK

CELSTRAN® Long Fibre

Product information

Resin Identification	PA66-LGF50	ISO 1043
Part Marking Code	>PA66-LGF50<	ISO 11469

Typical mechanical properties

	dry/cond.		
Tensile modulus	16800 / 14000	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	240 / 183	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	1.6 / 1.8	%	ISO 527-1/-2
Flexural modulus	14800 / 12200	MPa	ISO 178
Flexural strength	380 / 290	MPa	ISO 178
Charpy impact strength, 23 °C	74 / 81	kJ/m²	ISO 179/1eU
Charpy impact strength, -30 °C	76 / -	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23 °C	40 / 32	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30 °C	47 / -	kJ/m²	ISO 179/1eA
Poisson's ratio	0.33 / -[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	261 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 8 MPa	245 / *	°C	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	18 / *	E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	71 / *	E-6/K	ISO 11359-1/-2

Physical/Other properties

	dry/cond.		
Density	1570 / -	kg/m³	ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	295	°C
Min. melt temperature	285	°C
Max. melt temperature	305	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	100	°C
Min. mould temperature	70	°C
Max. mould temperature	120	°C
Hold pressure range	50 - 100	MPa
Back pressure	3	MPa
Ejection temperature	225	°C

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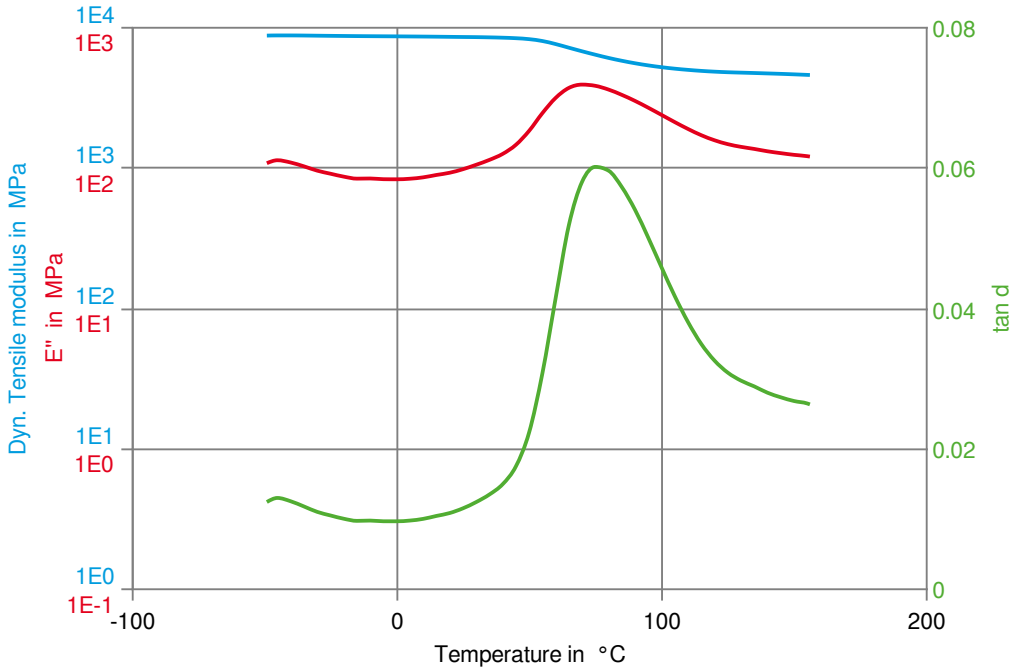
Characteristics

Processing	Injection Moulding
Delivery form	Pellets
Special characteristics	Heat stabilised or stable to heat

Automotive

OEM	STANDARD
Ford	WSB-M4D679-A

Dynamic Tensile modulus-temperature (dry)



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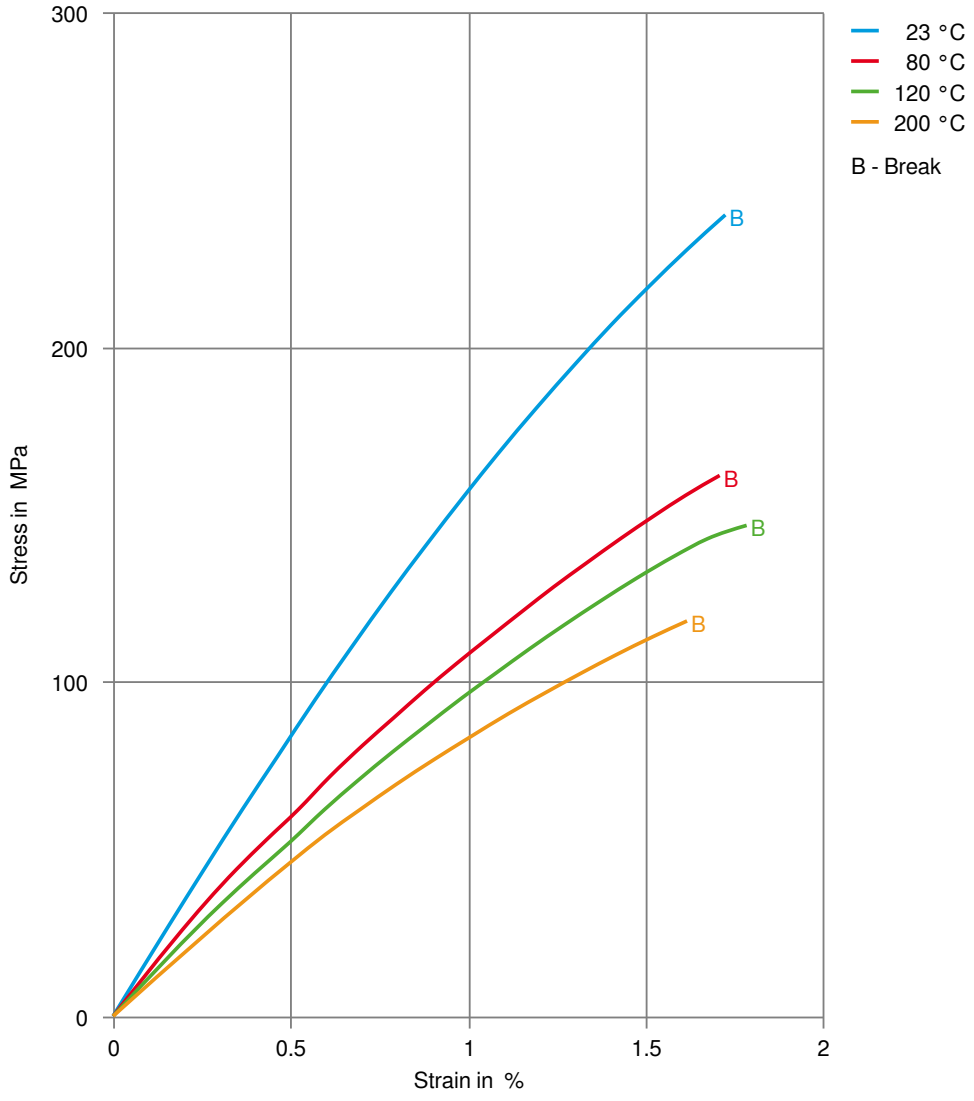
Stress-strain (dry)



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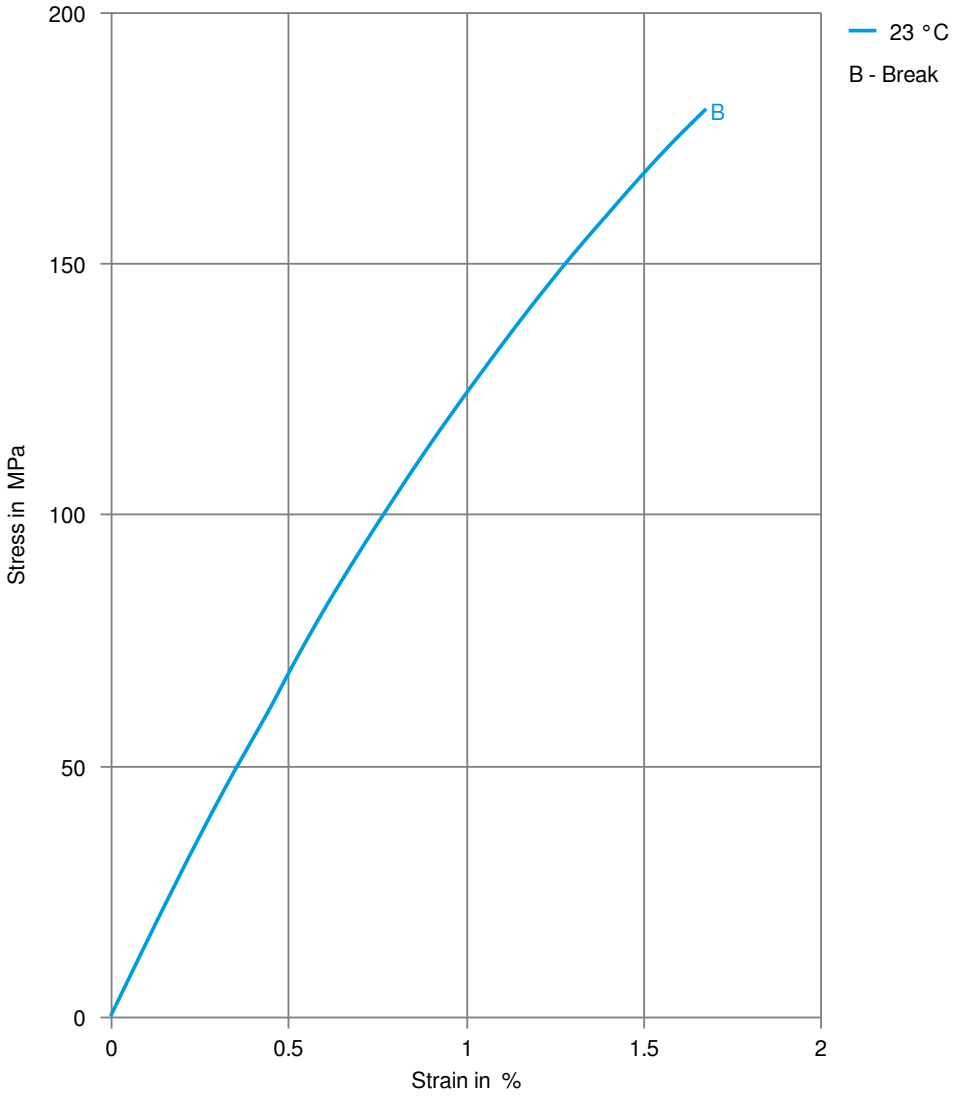
Stress-strain (cond.)



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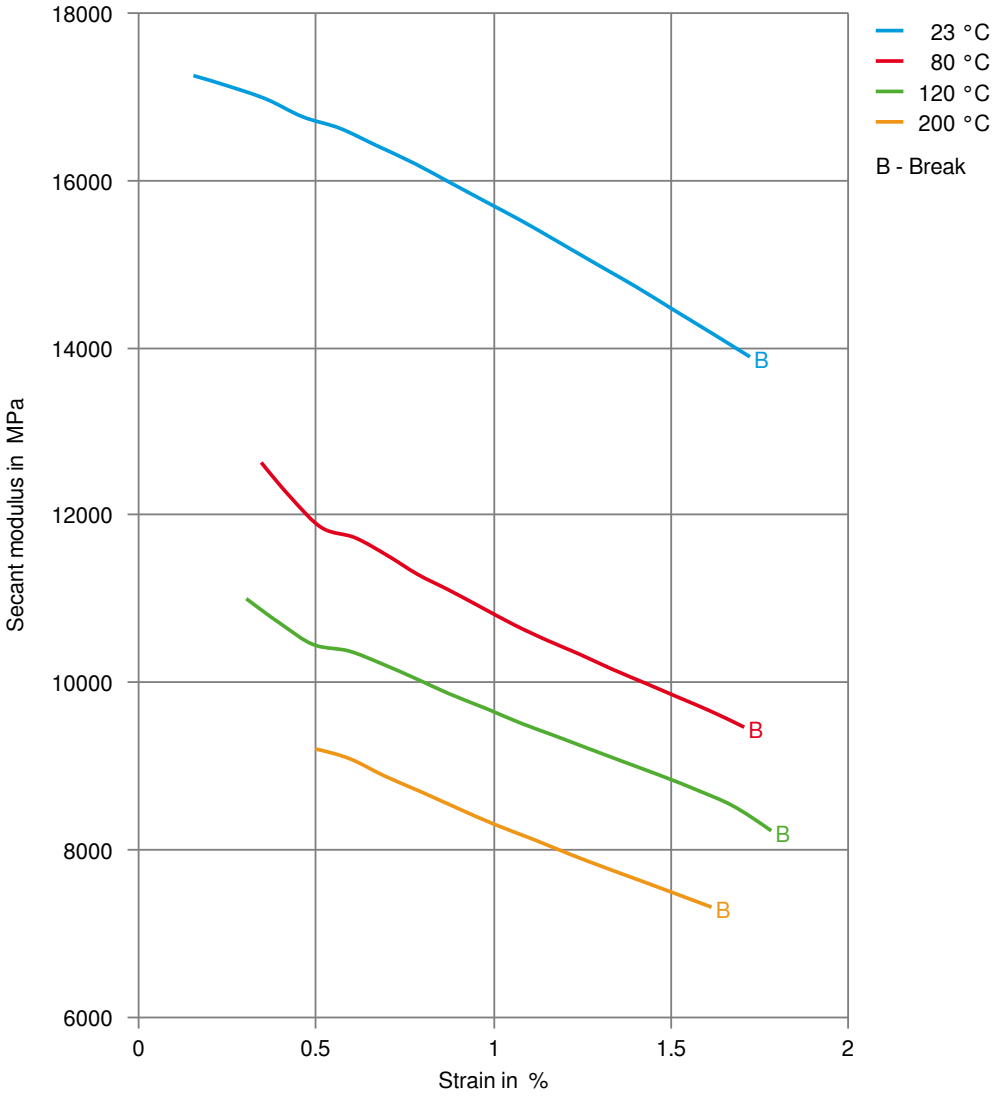
Secant modulus-strain (dry)



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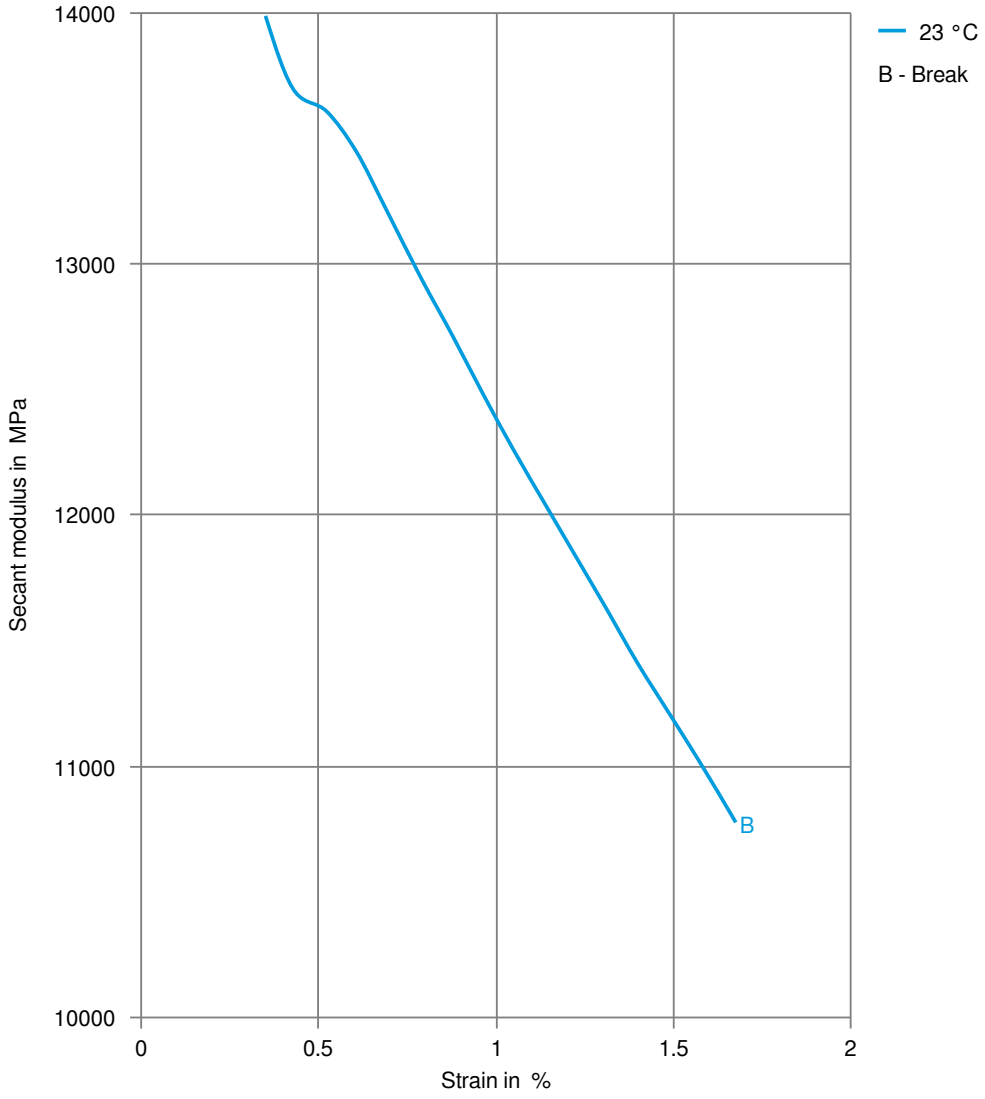
Secant modulus-strain (cond.)



Revised: 2025-05-15 Source: Celanese Materials Database